

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

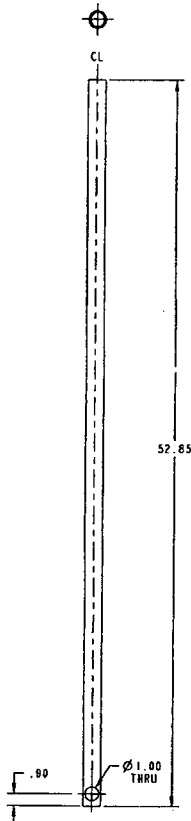
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____


QA: N/C Closed: _____ Date: _____

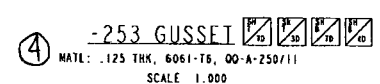
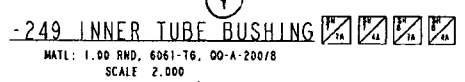
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASED
06 09 20



① -247 INNER TUBE 
MATERIAL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE 0.250



Dart Aerospace Ltd

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NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 10:01:43 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GUSSET

Job Number: 40053

Part Number: PB6743001254

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/10 *fy*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-07-09

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NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 10:01:43 AM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : GUSSET
 Job Number : 40053
 Estimate Number : 13415
 P.O. Number :
 This Issue : 25/06/2008 S.O. No. :
 Prsht Rev. : NC Part Number : PB6743001254
 First Issue : / / Type : SMALL / MED FAB Drawing Number : B67-43001 P.23
 Previous Run : Drawing Revision : B1
 Written By : Due Date : 04/07/2008 Qty: 20 Um: Each
 Checked & Approved By : JUL 08.6.25
 Comment : est rev A new issue 08.06.19 DD verified: EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S125 6061-T6 .125 Sheet



Comment: Qty.: 0.0697 sf(s)/Unit Total : 1.3944 sf(s)
 6061-T6 .125Sheet
 batch:- 10564 IB 8-6-24

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
 1-Cut as per Dwg B67-43001
 Dwg Rev: B1
 Prog Rev: B1

IB 8-6-24

(22)

2-Deburr if necessary IB 8-6-24

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

IB 8-6-24

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

S 08/06/24 (x22)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Pat F

umf 08-07-09